



General Instructions for LSMFG / Wilwood 16" X6 and TX6 Big Brake Kits



Warning

- It is the buyer's responsibility to check proper clearance and function of all brake parts to their existing suspension components and wheels/tires before driving the vehicle!
- Disc brakes should only be installed by someone experienced and competent in the installation and maintenance of disc brakes.
- If you are not sure of how to safely use this brake component or kit, you should not install or use it.
- Do not assume anything. Improperly installed or maintained brakes are dangerous. If you are not sure, get help or return the product.

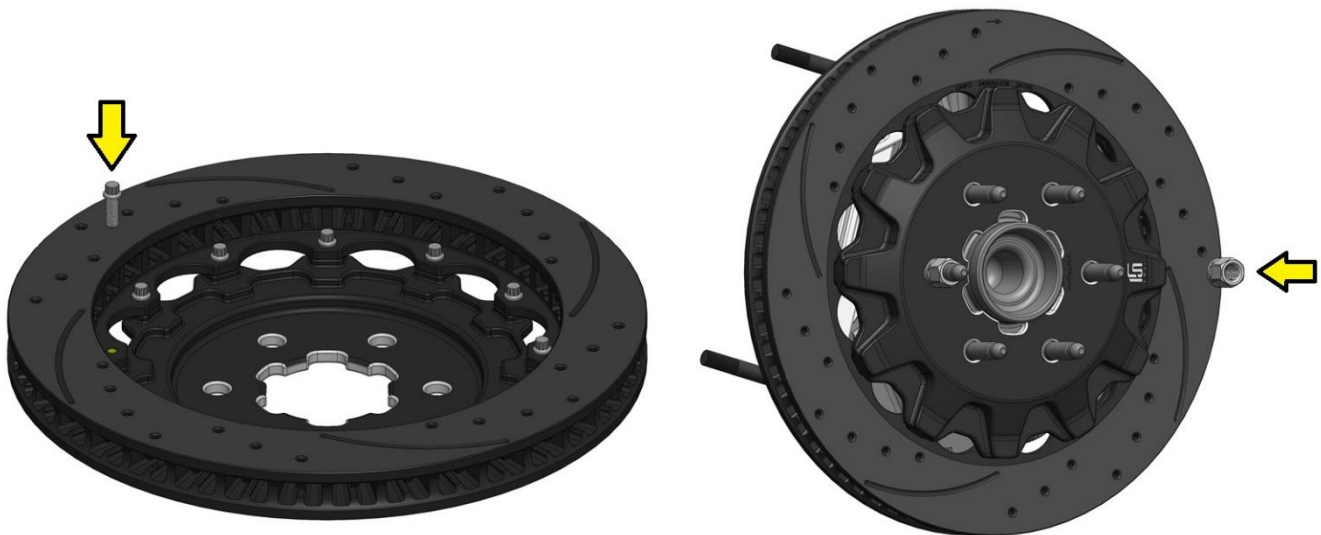
Notes

- As with most suspension and tire modifications (from OEM specifications), changing the brakes may alter the front to rear brake bias. Your specific needs will depend on other modifications to the system.
- Most kits can be operated using the stock OEM master cylinder. However, to retain a more firm brake pedal feel many users swap to larger bore master cylinders.
- For added user control, the factory proportioning valve can be swapped to an adjustable proportioning valve such as [Wilwood 260-10922](#) or [Wilwood 260-11179](#). Installation of a Wilwood adjustable proportioning valve will require brake line work on your end to install since it is not a direct swap.
- Stainless steel braided hoses are necessary for the installation of this kit. They are available to fit the factory chassis fittings as an option with the kit or separately on the website [HERE](#)
- This kit fits most 22-inch diameter wheels and larger.
- This kit may or may not change the wheel position versus stock. [CONTACT US](#) for more information.
- It is the responsibility of the buyer and installer of this kit to verify suitability/fitment of all components and ensure all fasteners and hardware achieve complete and proper engagement. Improper or inadequate engagement can lead to component failure.
- If you are unsure of how to assemble your kit, reach out to us for CAD screenshots.

General Guidelines

- **Photographic Tip:** We suggest you take digital photos of the brake system before and during the disassembly process. This will aid in the event that something is not compatible with the new brake components and be a valuable tool to assist in the trouble-shooting process.
- **Bracket Orientation:** Use the kit assembly screenshots to aid with bracket orientation and hardware placement. (Note that some kits will place the rotor hat on the **face** of the hub whereas the stock rotor may have been secured to the **backside**). Fixed-mount X6 and TX6 calipers require .030 thick shim washers to center them over the rotor. This will be included in the mounting hardware. Mount the radial brackets by using two shim washers per bolt location (.060 thick) and temporarily tighten the mounting bolts. Shims will be added or removed as necessary to center the caliper on the rotor, once both are installed.
- **Spindle Modifications:** Our kit designs attempt to keep spindle modifications to a minimum, if required at all. In many cases modification is unavoidable, and the spindles may need specific cuts and clearance to accept the new components. After cutting/sanding, make sure that any corners or burs on the spindle are removed so that the brackets seat properly against their intended mounting surfaces.

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Arrange the rotor and hat in the position shown ensuring the arrow noting rotation direction is correct for its position on the vehicle. Note that the hat should be installed on the flat side of the rotor. Start the first few threads of all 12 of the 5/16-18 x 1" bolts. Using an alternating sequence, apply red Loctite® 271 to the threads, and torque to **25 ft-lbs**. The radial bracket can temporarily be installed at this time using the supplied hardware and two .030 thick shim washers between the bracket and spindle. It is not necessary to torque them at this time. The rotor can now be installed on the hub using two lug nuts to hold the hat flat against the hub.



This kit contains distinct right and left-hand calipers that must be mounted in the correct direction. They should be positioned so that the largest pistons are at the rotor exit end of the caliper. There is an arrow on the face of the caliper noting rotation direction. Lubricate the caliper mounting studs with lightweight oil. Initially place one .500x1.125x.030 shim on each stud of the bracket. Mount the caliper using lock nuts and washers and ensure that it seats on the bracket and does not contact the spindle.

Remove the pad retainer pins and install the pads at this time. Temporarily tighten the lock nuts and view the rotor through the top opening of the caliper. The caliper will need to be centered on the rotor by adding or subtracting the shims between the spindle or intermediate bracket and the radial bracket. Always use the same amount of shims on each of the two mounting bolts.

Once the caliper alignment is correct side to side, check that the top of the brake pads are flush with the outside diameter of the rotor. If not, adjust by adding or subtracting .500x1.125x.030 shims between the caliper and bracket.

After the caliper pad height is set, check that there is no pre-applied pressure when spinning the rotor. If so, make adjustments as necessary. Then remove the bracket mounting bolts one at a time, apply red Loctite® 271 to the threads, and torque to **60 ft-lbs**. Torque the caliper lock nuts to **30 ft-lbs**. Then secure the brake pads in place with the center bridge pad retainer tube, bolt, and locknut. The locknut should be snug without play in the bolt or tube. However, be cautious not to over tighten.

Temporarily install the wheel and tighten the lug nuts. Ensure that the wheel rotates freely without any interference or contact to the caliper.



OEM rubber brake hoses generally cannot be adapted to big brake calipers. These calipers utilize a 1/8 NPT fitting. **DO NOT** thread any OEM tube-nuts into the caliper directly without adapting to 1/8 NPT.

LSMFG provides braided stainless hoses to go between the caliper and the factory hard line fittings at the chassis. This can be found as an option with the kit ordered, or under [Replacement and Additional Parts](#) on the website.

Note: It is the installer's responsibility to confirm that all fittings and hoses are the correct size and length, to also to ensure proper sealing and that they will not be subject to crimping, strain and abrasion from vibration or interference with suspension components, the brake rotor, or wheel. In absence of specific instructions for brake line routing, the installer must use their best professional judgment on correct routing and retention of lines to ensure safe operation. After properly bleeding your brake system, test the system per the "Brake Testing" procedure stated within this document before driving. After road testing, inspect for leaks and interference. Initially after install and testing, perform frequent checks of the vehicle brake system and lines before driving to confirm that there is no undue wear or interference not apparent from the initial test. Afterwards, perform periodic inspections for function, leaks and wear in an interval relative to the usage of vehicle.

Additional Information and Recommendations

- As with most suspension and tire modifications (from OEM specifications), changing the brakes may alter the front to rear brake bias. Rear brakes should not lock up before the front. Brake system evaluation and tests should be performed by persons experienced in the installation and proper operation of brake systems. Evaluation and tests should be performed under controlled conditions. Start by making several stops from low speeds then gradually work up to higher speeds. Always utilize safety restraint systems while operating the vehicle.
- When this kit is used for rear axle applications (such as Ford 9"), please ensure that axle retainers are used. Some aftermarket axle manufacturers will include them with the axle, but we can supply them as well.
- For optimum performance, fill and bleed the new system with Wilwood Hi-Temp^o 570 grade fluid or EXP 600 Plus. For severe braking or sustained high heat operation, use Wilwood EXP 600 Plus Racing Brake Fluid. Used fluid must be completely flushed from the system to prevent contamination. **Note:** Silicone DOT 5 brake fluid is **NOT** recommended for racing or performance driving.
- To properly bleed the brake system, begin with the caliper farthest from the master cylinder. Bleed the outboard bleed screw first, then the inboard. Repeat the procedure until all calipers in the system are bled, ending with the caliper closest to the master cylinder. If the caliper is fitted with bleed screws on four corners, make sure the bottom bleed screws are tight. Only bleed from the top bleed screws. **Note:** When using a new master cylinder, it is important to bench bleed the master cylinder first.
- Test the brake pedal. It should be firm, not spongy, and stop at least 1 inch from the floor under heavy load. If the brake pedal is spongy, bleed the system again. If the brake pedal is initially firm, but then sinks to the floor, check the system for leaks. Correct the leaks (if applicable) and then bleed the system again. If the brake pedal goes to the floor and continued bleeding of the system does not correct the problem, either air may be trapped in the system, or a master cylinder with increased capacity (larger bore diameter) may be required.

Brake Testing

- Make sure your pedal is firm: Hold firm pressure on pedal for several minutes, it should remain in position without sinking. If pedal sinks toward floor, check system for fluid leaks. **DO NOT** drive the vehicle if pedal does not stay firm or can be pushed to the floor with normal pressure.
- At a very low speed (2-5 mph) apply brakes hard several times while turning steering from full left to full right, repeat several times. Remove the wheels and check that components are not touching, rubbing, or leaking.
- Carefully examine all brake components, brake lines, and fittings for leaks and interference. Make sure there is no interference with wheels or suspension components.
- Drive the vehicle at a low speed (15-20 mph) making moderate and hard stops. Brakes should feel normal and positive. Again, check for leaks and interference.
- Always test vehicle in a safe place where there is no danger to (or from) other people or vehicles.
- Always wear seat belts and make use of all safety equipment.

Pad and Rotor Bedding

- Once the brake system has been tested and determined safe to operate the vehicle, follow these steps for the bedding of the pads and rotors. These procedures should only be performed on a racetrack, or other safe location where you can safely and legally obtain speeds up to 65 MPH, while also being able to rapidly decelerate.
- Begin with a series of light decelerations to gradually build some heat in the brakes. Use an on-and-off the pedal technique by applying the brakes for 3-5 seconds, and then allow them to fully release for a period roughly twice as long as the deceleration cycle. If you use a 5-count during the deceleration interval, use a 10-count during the release to allow the heat to sink into the pads and rotors.
- After several cycles of light stops to begin warming the brakes, proceed with a series of medium to firm deceleration stops to continue raising the temperature level in the brakes.
- Finish the bedding cycle with a series of 8-10 hard decelerations from 55-65 MPH down to 25 MPH while allowing a proportionate release and heat-sinking interval between each stop. The pads should now be providing positive and consistent response.
- If any amount of brake fade is observed during the bed-in cycle, immediately begin the cool down cycle.
- Drive at a moderate cruising speed, with the least amount of brake contact possible, until most of the heat has dissipated from the brakes. Avoid sitting stopped with the brake pedal depressed to hold the car in place during this time. Park the vehicle and allow the brakes to cool to ambient air temperature.

COMPETITION VEHICLES: If your race car is equipped with brake cooling ducts, blocking them will allow the pads and rotors to warm up quicker and speed up the bedding process. Temperature indicating paint on the rotor and pad edges can provide valuable data regarding observed temperatures during the bedding process and subsequent on-track sessions. This information can be highly beneficial when evaluating pad compounds and cooling efficiencies.

POST-BEDDING INSPECTION: After the bedding cycle, the rotors should exhibit a uniformly burnished finish across the entire contact face. Any surface irregularities that appear as smearing or splotching on the rotor faces can be an indication that the brakes were brought up to temperature too quickly during the bedding cycle. If the smear doesn't blend away after the next run-in cycle, or if chatter under braking results, sanding or resurfacing the rotors will be required to restore a uniform surface for pad contact.

For any questions or suggestions, [CONTACT US](#)

